

What is claimed is:

1. A guide rail for a conveyor system having a conveyor frame formed by parallel sidebars and a conveying element therebetween, each parallel side bar is formed by upper and lower outwardly extending horizontal flanges and a vertical web therebetween, the guide rail comprising:

an elongate member having a length for placement adjacent one of the parallel side bars; and

a plurality of clips secured to an edge of the elongate member, said clips having a configuration for selectively clipping said brackets around at least a portion of the vertical web and upper outwardly extending horizontal flange.

2. The guide rail of claim 1, wherein said elongate member is orientated and secured to the plurality of clips so that the elongate members positioned above the one of the parallel side bars when the clips are selectively clipped onto at least a portion of the vertical web and upper outwardly extending horizontal flange.

3. The guide rail of claim 1, wherein each clip is welded to a lower edge of the elongate member.

4. The guide rail of claim 1, wherein the plurality of clips are evenly spaced along the length of the elongate member.

5. The guide rail of claim 1, wherein each clip has a U-shaped configuration with a middle section welded to the elongate member.

6. The guide rail of claim 5, wherein each clip has an inner flange and an outer flange extending from the middle section, wherein the outer flange is longer than the inner flange and has a bent end portion.

7. The guide rail of claim 1, wherein the elongate member has angled ends.
8. The guide rail of claim 6, wherein the clips are all welded to the elongate member in the same orientation.
9. The guide rail of claim 3, wherein the clip is U-shaped and configured to snap over the upper horizontal flange of the sidebar.